=> d his

(FILE 'HOME' ENTERED AT 15:16:39 ON 11 OCT 2005)

FILE 'CASREACT' ENTERED AT 15:16:59 ON 11 OCT 2005

STRUCTURE UPLOADED L1

L2 1 S L1 SSS

L3 14 S L1 SSS FULL

=> d 11

L1 HAS NO ANSWERS

STR L1

\* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT \* Structure attributes must be viewed using STN Express query preparation.

=> d 1-14

ANSWER 1 OF 14 CASREACT COPYRIGHT 2005 ACS on STN

RX(1) OF 2

Faming Zhuanli Shenqing Gongkai Shuomingshu, 1354168, 19 Jun REF:

2002

NOTE: alternative prepn. shown

CON:

STAGE(1) room temperature -> 80 deg C; 10 hours, 80 deg C; 5 hours, 90 deg C; 2 hours, 100 deg C; 100 deg C -> 110 deg C; 1 hour, 110 deg C;

110 deg C -> room temperature

ANSWER 2 OF 14 CASREACT COPYRIGHT 2005 ACS on STN L3

RX(1) OF 4
$$N (Bu-n)_2$$
OH
$$OH$$
(step 1)
$$\frac{1. \text{ Phthalic anhydride}}{2. \text{ PhMe}}$$

REF: PCT Int. Appl., 2003037846, 08 May 2003

NOTE: optimization study

STAGE(1) room temperature -> 95 deg C; 4 hours, 90 - 95 deg C CON: STAGE(2) 95 deg C; 1 hour, 95 deg C; 95 deg C -> 20 deg C

RX(1) OF 9

$$\begin{array}{c|c} & \text{Et} \\ & \text{N-CH}_2\text{-CH}_2\text{-CHMe}_2 \\ \hline & \text{CO}_2\text{H} & \text{OH} \\ \end{array}$$

2 Na 80%

REF: Jpn. Kokai Tokkyo Koho, 2002173607, 21 Jun 2002

L3 ANSWER 4 OF 14 CASREACT COPYRIGHT 2005 ACS on STN

RX(2) OF 3

REF: Nanjing Daxue Xuebao, Ziran Kexue, 37(5), 643-648; 2001

L3 ANSWER 5 OF 14 CASREACT COPYRIGHT 2005 ACS on STN

RX(1) OF 1

REF: Ranliao Gongye, 37(5), 29-30, 15; 2000

# RX(1) OF 1

REF: Jpn. Kokai Tokkyo Koho, 11049736, 23 Feb 1999, Heisei

L3 ANSWER 7 OF 14 CASREACT COPYRIGHT 2005 ACS on STN

# RX(1) OF 1

$$\begin{array}{c} \begin{array}{c} \\ \text{Phthalic anhydride,} \\ \\ \text{N (Bu-n)}_2 \end{array} \end{array}$$

REF: Eur. Pat. Appl., 853079, 15 Jul 1998 NOTE: 90.degree. for 2 h; 95.degree. for 12 h, 90% conversion

# L3 ANSWER 8 OF 14 CASREACT COPYRIGHT 2005 ACS on STN

1. Phthalic anhydride, o-C6H4Cl2 2. NaOH, Water

(step 1)

54%

REF: Jpn. Kokai Tokkyo Koho, 10007632, 13 Jan 1998, Heisei

L3 ANSWER 9 OF 14 CASREACT COPYRIGHT 2005 ACS on STN

RX(3) OF 8

REF: Dyes and Pigments, 29(1), 45-55; 1995

#### L3 ANSWER 10 OF 14 CASREACT COPYRIGHT 2005 ACS on STN

RX(7) OF 82

$$O_2N$$
 $O_2N$ 
 $O_2N$ 
 $O_3N$ 
 $O_4$ 
 $O_4$ 
 $O_4$ 
 $O_5$ 
 $O_5$ 
 $O_5$ 
 $O_6$ 
 $O_6$ 

$$Me_2N$$

OH

 $CO_2H$ 
 $Me_2N$ 

OH

 $CO_2H$ 
 $CO_2H$ 

REF: PCT Int. Appl., 9509170, 06 Apr 1995 NOTE: 53% overall yield, Friedel-Crafts reaction

### L3 ANSWER 11 OF 14 CASREACT COPYRIGHT 2005 ACS on STN

RX(1) OF 1

REF: Jpn. Kokai Tokkyo Koho, 06100512, 12 Apr 1994, Heisei NOTE: 60.degree.

# RX(1) OF 1

REF: Eur. Pat. Appl., 511019, 28 Oct 1992

L3 ANSWER 13 OF 14 CASREACT COPYRIGHT 2005 ACS on STN

# RX(2) OF 3

REF: Jpn. Kokai Tokkyo Koho, 62294647, 22 Dec 1987, Showa

L3 ANSWER 14 OF 14 CASREACT COPYRIGHT 2005 ACS on STN

# RX(3) OF 18

REF: Dyes and Pigments, 8(1), 35-53; 1987